



**** Call for Professional Facts on Installation Questions ****

Spray Lining and Coatings DIY Spray On Truck Bed Liner Instructions

**** WARNING: Mix only the amount you can apply within 15 minutes (use small quantities until you are familiar with our product to avoid premature curing) ****

1. Prep bed/areas to spray-remove wax, grease, oil & debris or loose paint.
2. Cover work area & truck with suitable tarp or other covering
3. Tape off specific zones and parts not to be sprayed & attach covering to taped off zones.
4. Double check taped areas to prevent bleeding.
5. Set up work area to mix product. Painter's gloves and filter mask are advised.
6. Mix parts in containers using small qty 1st.
7. Pour mixture into gun's cup, hopper, or tank, and spray horizontals 1st @ 60 psi minimum (increasing pressure to atomize pattern as you need). More psi & distance is finer bumps, less psi is larger bumps, lowest psi self-levels.
8. After carefully practicing spray pattern control, spray flat surface of truck bed. Decide on number of passes and thickness of verticals in sides of bed for rapid drying, preventing running or sagging.
9. Test pattern on flat part of bed or tailgate, then first. Then begin misting verticals like fender wells, walls, etc. Allow mist to set 6 to 19 minutes @ 70° F before re-misting. After 3rd mist dries to touch, slightly thicker passes will set.
10. Coat horizontal parts of bed thickest; especially at rear and tailgate. Move gun steadily and consistent as possible to build even layers.
11. It's advised to build high stress areas such as gate end of bed, fender wells and tail gate with more spray passes than less stressed zones, such as under the rails or upper walls.
12. Remove tape carefully before fully dry but not too early to insure straight, clean lines.
13. Dry within 1 hour at 74°F; use lightly until full cure before hard use (24 to 48 hours).

TRUCK BED



* All tape & covers (tarps, paper or plastic) must adhere to each other & truck parts 100% with 0% openings or leaks.
*Tape at exact, well thought out points for Spray-Lining to provide maximum protection.

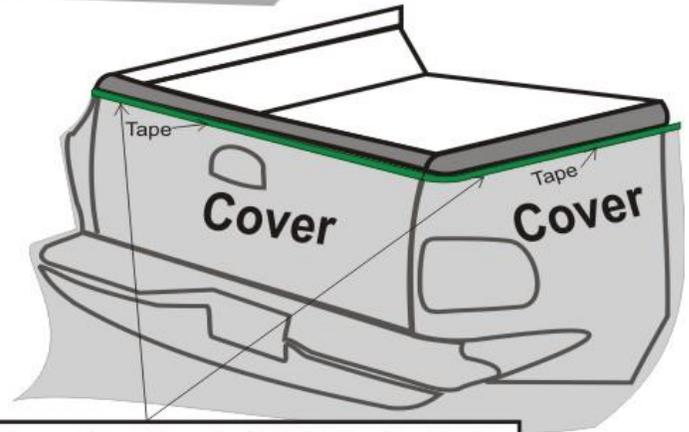
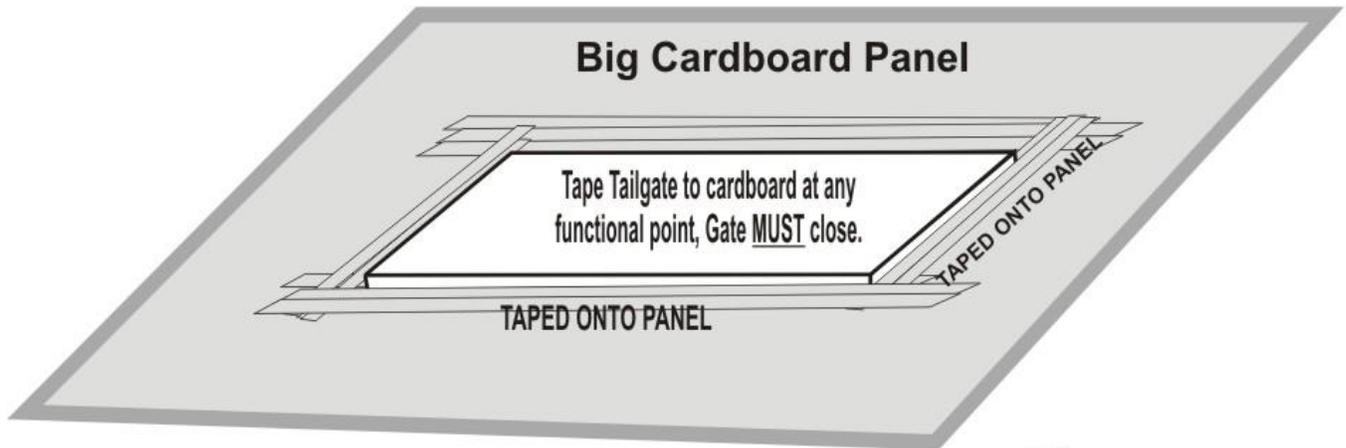


The only source for PROFESSIONAL grade
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Spray Lining Support
1-855-545-4900 (option 3)
service@spray-lining.com

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TAILGATE



If you're coating rails, reinstall tailgate after it's dry.
Re-tape to meet side rails, cover rear of truck
& coat tailgate's rail last



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www.spray-lining.com

The only source for professional grade
spray-on truck bed lining applications
via basic DIY systems