

The only source for PROFESSIONAL grade Spray-on Truck Bed Lining and Coatings available through DIY kits

DB Linings SL&C Support 1-855-545-4900 (option 3) service@spray-lining.com

* Call for Professional Facts on Installation Questions **

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Additional Items Recommended for Any Spray on Coating Project

REGARDLESS OF BRAND, NO "KIT" INCLUDES ALL ITEMS REQUIRED FOR ANY LINING PROJECT:

For any form of spray-on lining, the most important part is prep. Preparation (even in DIY jobs) starts with correct supplies. The following items ensure highest quality results. Although not always required, we advise them. Once properly equipped and prepared, actual spraying is a simple and relatively fast process.

Recommended Items Not Included in ANY DIY Kit:

- 1. Air Compressor (required) Minimum is 90 PSI @ 6 CFM; bigger is better. Average rental @ \$20/day minimum or can be purchased at various prices.
- 2. Containers Buckets, pails- cheap stuff like at a dollar store is best. Disposing of these is more logical than cleaning them. \$1 to \$5 per container. ** Test mixing container to ensure lacquer thinner will not dissolve it. **
- 3. Lecithin Available online through outlets such as Amazon as Mold Release or can use <u>Original</u> Pam cooking oil which includes lecithin. Approx. \$3 to \$6 per can.
 - o Makes cleaning gun between tanks, hoppers or cups fast & easy.
 - o After connecting cup or hopper to gun body spray thin coat via interior parts.
 - In most hopper guns, the air tube which rides through a bushing should receive a good coat to lubricate so as to move freely.
- 4. Helix Mixer Highly recommended over standard paddle mixing bits for complete mixing. Most DIY kits are ok with a 1-gallon size. Approx. \$3 to \$5 each at hardware and paint supply stores.
- 5. Lacquer Thinner Not the "Green", low or non-volatile type. Requires the standard type that is volatile. Approx. \$6 per qt or \$16 to \$22 per gallon.
- 6. On/Off Valve @ 3/8 in diameter, standard threads. Approx. \$4 at hardware stores.
 - Used in basic 1 to 2-gallon hopper guns only; these constant air types operate best with shut off so as not to deplete compressor's CFM allowing you to continue spraying.
 - o Most control is by keeping one hand on air valve & other on gun's liquid trigger. This allows pattern or texture control via a liquid to air ratio that looks correct.
 - o May be included with your spray gun (if part of your kit), so check first
- 7. General Tools Such as screwdrivers, plyers, absorbent rags, basic respirator (canister types suffice), nitride gloves &/or hand cleaner, overalls, discard able clothing, ear protection.
- 8. 3M 233+ masking tape (2-inch-wide) This is lime green in color, advised since adhesive aids prevention of bleeding. 2 layers or more provides solid grip to create straight lines. \$8 to \$12 per roll.
 - Wire Trim tape designed for truck bedliner rails is best but ill-advised on a single DIY job due to its high cost of over \$30 per roll, but can be purchased online for approx. \$12 per roll.



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- 9. Wax & Grease Remover The alcohol type, not Naphtha. Name brands like DuPont, Sherwin-Williams, PPG, BASF are advised. Cost is about \$7 to \$12 per 16oz. can. Acetone can also be used effectively.
- 10. Emory Cloth or Sand Paper course grits are best to remove old paint that's flaking off. Recall SL&C instructions that good paint is not necessary to remove, but should be lightly scuffed for best adhesion. Fully scuffed paint is always best. Flaking paint must be removed, surface sanded clean, and primer applied.
 - o If needed, an automotive or marine-grade, 1 to 1, epoxy primer is best. DB Linings 1:1 primer is recommended for most surfaces, but name brands like DuPont, Sherwin-Williams, PPG, BASF are also advised. \$10 to \$30/16oz. − A & B @ 8 oz. ea.
 - Primer is applied at under 5 mils maximum thickness. Apply lining once dry according to manufacturer recommendations. SL&C brand primer is generally ready to coat after 24 hours.

WARNING: Some competing vendors provide what may appear as all that's necessary, i.e. within 1 "kit" or box or packaged order. In all cases these "all included" packages are:

- 1. Incomplete- no readily available DIY kit includes the items listed here with reasonable quality. Some include items like mixers or mixing cups which are inadequate for the job as an example.
- 2. Use low-grade quality or unknown formulas labeled as theirs, "specialized for" or "required" for just their materials. For instance: including "reducer" in place of the lacquer thinner readily available.
- 3. Are in smallest, minimal or least possible quantities just to claim it is included (e.g. including one mixing cup instead of several as actually required).

STRONGLY ADVISED: Always take the time to prepare your surface properly and cover areas you do not want coated. Proper preparation is most important in quality lining jobs for lasting endurance and a professional look.

Contact DB Linings for More Information: https://store.sprayliningandcoatings.com/contact/