



SPRAY-LINING & COATINGS: SPRAY-ON TRUCK BED LINER PROCEDURE

SLC series bedliner material exhibits high (over 4,700 PSI) tensile strength, high tear strength, and offers the highest abrasion resistance available. It molds to every contour of your vehicle in a permanent bond “through” vehicles painted metal surface allowing full usage of non-skid resistance. For these reasons, SL&C dealers offer an unlimited lifetime warranty.

The application process typically takes 1-2 hours as this material is dry to the touch within 6-19 minutes. SLC can be sprayed on new or used vehicles and adds value.

The pictures below show a step by step application process:

STEP 1: EXAMINE VEHICLE TO BE SPRAYED

Look for any rust or loose paint that needs removal beforehand, especially on older used vehicles. Remove any bed or tailgate bolts and remove tailgate from truck box. In the case of most late model Ford and Toyota trucks, in particular, remove the bed bolts, bed hooks, bed plugs, and the plate on the tailgate.



STEP 2: MASKING

On a clean dry surface, the entire vehicle is covered with paper or plastic to protect the vehicles painted surface from dust or overspray. 3M 233+ or wire trim tape is applied to create a sharp clean edge, no knives or razor blades will be used during the de-masking process.



STEP 3: SURFACE PREPARATION

USE WAX & GREASE REMOVER ONLY. BELOW SANDING IS ONLY NECESSARY IF PAINT IS IN VERY POOR CONDITION:

For poor paint only, the surface to be coated is lightly sanded. Once prepared the surface is air blown to remove any excess debris and wiped down with a grease and wax remover.



STEP 4: SPRAY TIME

The vehicle is ready to be coated with SL&C performance material. Once sprayed, it's dry within 6-19 minutes, & ready for light use. Heavy use is safe after 48 hours.



STEP 5: DE-MASKING

Now ready for de-masking. The SL&C material is dry to the touch within seconds to minutes depending on polyurea type / equipment used. Tape (use 2 layers or use wire tape) is removed first to allow for clean straight edges. Then bed and tailgate bolts are re-installed.



STEP 6: CUSTOMER SATISFACTION GUARANTEED

The vehicle is now ready for light duty use. Avoid heavy duty use & washing for 48 hours to ensure a full cure.



[MORE SPECIFIC DIRECTIONS](#)

(<http://spray-lining.net/wp-content/uploads/BASIC-DIRECTIONS-CURRENT.pdf>)