



The Alternative to High Cost Liners

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Repair Directions for Truck Bedliners, Tank/Pond Liners, & Other Protective Coatings Using Spray Lining & Coatings Repair Kits

Instructions and Technique to Repair Coatings

Mixed coating may be applied onto previous bedliner, pond liner, or other coating to repair tears, gouges, or faded bedliner. Simply mix as directed and apply over dewaxed auto paint, woods, metals, concrete, ceramic, and fiberglass. Squeegee, brush, roll, or spray with 3/8 in minimum diameter gravity feed or pickup tube, through 1.4 – 8 mm tip gun to repair any existing spray on bedliner or coating.

Advised items & tools:

- Helix mixer (NOT PADDLE TYPE)  ONLY advised (manual mixing not recommended)
- Mold-release spray if spraying- (Lecithin or Pam cooking oil)
- Lacquer thinner or MEK (no other thinner)
- Disposable containers
- Small measuring cups

General advice: Mixing completely for maximum advised time is critical.

Spraying: Can be bumpy, orange-peel or smooth depending on gun distance, tip-size, PSI & CFM- Less pressure, closer, larger tip = bumpier. More pressure, distance & smaller tip = finer orange peel. More thinner will self-level.

Rolling or brushing: Can be similar to spraying using variety of roller or brush types, and controlling viscosity. Note, foam brushes will dissolve quickly with lacquer thinner, so several foam applicators are needed.

General Mixing Instructions:

- 1- Premix part A-Black (or other color) alone for 2 minutes before measuring or combining with part B
- 2- Mix 2 parts A to 1 part BR for 3 minutes (90 seconds at above 80°) with 6 to 8% lacquer thinner
- 3- Add 3 parts by volume Poly Powder
- 4- Add & Mix 8 to 15% Lacquer Thinner – Needs to be thinner than honey but thicker than molasses; Viscosity, depends on temperature
- 5- **Horizontal surfaces** may be applied thick as necessary
- 6- **Vertical surfaces** must be applied thin, under 1/32 in, allowed to tac, dry or cure before applying next thin layer
- 7- Average tac time at 70° F is 28 minutes. The more time any 1st layer cures, the faster any next layer will cure.

* ***NOTE: These directions assume a temperature of 70° F.***

- *Higher temperatures require less lacquer thinner and layers cure faster.*
- *Lower temperatures require more lacquer thinner and layers cure slower.*

* **NEVER HAND MIX-** use drill to mix completely

* ***Discard previous mixing cups- use cheap cups or clean tacky liner completely because any amount of cured liner will clog gun or create inconsistencies if rolling.***